THE CONTROL OF POLLUTION
(SILAGE, SLURRY AND
AGRICULTURAL FUEL OIL)
REGULATIONS 1991

Farmers have a duty to avoid causing pollution and provide installations, which minimise the risk of farm effluents polluting watercourses. The Regulations are being enforced by the Environment Agency (EA) and the Scottish Environmental Protection Agency (SEPA). Klargester Silage Effluent Tanks fully meet these Regulations.

- Proven durability - tanks conform to ADAS specification, ie maintenance free design life of 20 years minimum.
- Corrosion resistant - special resins used in the Glass Reinforced Polyester (GRP) tank construction provide a more effective barrier than brick or concrete to silage liquor or slurry (if stored together).
- One piece pre-fabricated construction - eliminates risk of leakage through joints made on site.
- Quality construction - manufactured under an ISO 9002 Quality Management System, these tanks are structurally robust, rot and leak-proof for below ground installation.
- Available in a wide range of capacities - from 9000 litres (2000 gallons) to 54550 litres (12000 gallons) - see table for our standard range.

INSTALLATION

Klargester GRP Silage Effluent Tanks are lightweight and easy to install. A concrete surround is required to counteract any ground water flotation and provide a stable installation. Standard tanks are suitable for drain depths of up to 1 metre. Tanks for 9000 litres capacity are available to suit deeper drains if required. Larger tanks require ground load protection. If installed deeper than 1 metre invert depth, consult Klargester. Full installation guidelines are supplied with each tank; copies available on request. Pedestrian duty lockable covers are available.

TANK SELECTION

Each installation must be considered on its own merits based on the estimated volume of silage effluent produced. The Regulations outline the minimum capacity of an effluent collection system, relative to the silo capacity. The method of determining the capacity is shown in the following table.

In the majority of cases these capacities should provide at least two days storage at peak flow for wilted silage stored in a covered silo. As moisture content and climatic conditions are so variable, guidance should always be sought from the EA, SEPA or your local MAFF office. Klargester silage effluent tanks are available in a range of sizes from 9000 litres (2000 gallons) up to 54,500 litres (12,000 gallons), for installation in wet or dry ground.

SILO CAPACITY | MINIMUM EFFLUENT TANK CAPACITY
---|---
Less than 1500m³ | 20 litres for every 1m³ silo capacity
1500m³ or more | 30,000 litres plus 6.7 litres for every 1m³ silo capacity in excess of 1500m³

DIMENSIONS OF TANKS IN OUR RANGE:

<table>
<thead>
<tr>
<th>CAPACITY</th>
<th>A ACCESS SHAFT DIA. (mm)</th>
<th>B HEIGHT TO INLET INVERT (mm)</th>
<th>C DIAMETER (mm)</th>
<th>D LENGTH (mm)</th>
<th>EMPTY WEIGHT (Kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Litres</td>
<td>Gallons</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9000</td>
<td>2000</td>
<td>600</td>
<td>2660</td>
<td>2660</td>
<td>Spherical</td>
</tr>
<tr>
<td>12000</td>
<td>2600</td>
<td>600</td>
<td>2150</td>
<td>2020</td>
<td></td>
</tr>
<tr>
<td>18200</td>
<td>4000</td>
<td>600</td>
<td>2730</td>
<td>2800</td>
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<tr>
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<td>2800</td>
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<td>2800</td>
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<td>45460</td>
<td>10000</td>
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<td>2730</td>
<td>2800</td>
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<tr>
<td>54550</td>
<td>12000</td>
<td>600</td>
<td>2730</td>
<td>2800</td>
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</tr>
</tbody>
</table>

Klargester Environmental
College Road North, Aston Clinton, Aylesbury, Bucks, HP22 5EW
Tel: +44 (0) 1296 633033 Fax: +44 (0) 1296 633001
www.klargester.co.uk uksales@klargester.co.uk

Manufacturing and distribution units also at:
Klargester Scotland: +44 (0) 1355 248484
Klargester Ireland: NI +44 (0) 28 302 66799 ROI +353 (0) 48 302 66799

In keeping with the Company policy of continuing research and development in order to offer our clients the most advanced products, Klargester reserves the right to alter specifications and drawings without notice.

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